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# **Application**

01.09.2023

ÖLFLEX® SERVO FD 796 CP cables are high-flexible, screened, oil-resistant, halogen free, low capacitance servo motor cables with an outer sheath of Polyurethane for the European, North American and Canadian market.

ÖLFLEX® SERVO FD 796 CP

They are designed for use in high-dynamic applications with acceleration up to  $50 \text{ m/s}^2$  in power chains as well as for fixed installation subject to medium mechanical load conditions. They are also suitable for use in dry, damp or wet areas. They are suitable for outdoor use if the indicated temperature range is observed.

ÖLFLEX® SERVO FD 796 CP cables are increased resistant to oils and at room temperature largely resistant to acids and alkalis. The outer sheath withstands high mechanical stresses, in particular abrasion and dragging. It is also cut proof and resists microbes and hydrolysis.

They are especially suitable for increased requirements (Extended Line) in power chains and in permanently moved machine parts. They are suitable for linear, automated movements. The maximum tensile load is 15 N/mm<sup>2</sup> of conductor cross-section during installation and operation. Compulsory guidance is not permitted.

The screening braid protects against interference from electrical fields, the data pairs resp. triplet are additionally screened.

#### Application range:

Connecting cable between servo controller and motor, in power chains or moving machine parts, for use in assembling- & pick-and -place machines, machine tools and transfer lines, for assembly lines, production lines in all kind of machines.

Use acc. to **N**: External interconnection of electronic equipment.

Use acc. to AL: Internal or external interconnection with or without mechanical load conditions.

# Design

Design acc. to UL AWM Style 20234, UL 758, CSA 22.2 No. 210

based on EN 50525-2-21

Certification AWM Style 20234, UL 758 (File No. E63634)

AWM I/II A/B (File No. E63634)

(article/dimension range see www.lappkabel.com/cpr)

Conductor extra fine wire strands of bare copper acc. to IEC 60228 resp. EN 60228, Class 6

Core insulation Polypropylen- based compound

Core identification Power cores:

Black cores with white alphanumeric labelling

U/L1/C/L+; V/L2; W/L3/D/L-; GN/YE ground conductor

**Control cores:** 

with 1 control pair: white, black

white, brown for following art.: 0027925, 0027926, 0027927,

 $0027981,\,0027982,\,0027983,\,0027984$ 

with 2 control pairs: black cores with white numbers 5-8 acc. to EN 50334

control pairs with different conductor cross-section: 1 mm<sup>2</sup>: black cores with white numbers 5-6 1.5 mm<sup>2</sup>: black cores with white numbers 7-8

Triplet: black cores with white numbers 1-3 acc. to EN 50334

Triplet + pair: triplet: black cores with white numbers 1-3 acc. to EN 50334 pair: black cores with white numbers 4-5 acc. to EN 50334

Star quad: black, white, red, yellow

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## ÖLFLEX® SERVO FD 796 CP



Pair / triplet / quad shield

with 1 control pair: braid of tinned copper wires, coverage = 85% (nominal value)

aluminium-laminated foil, drain wire, braid of tinned copper wires, coverage = 85% (nominal value) for art. 0027925 - 0027927 and 0027981 - 0027984

with 2 control pairs: aluminium-laminated foil, drain wire, braid of tinned copper wires, coverage = 85% (nominal value)

with triplet and triplet + pair: aluminium-laminated foil, drain wire, braid of tinned copper wires, coverage = 85% (nominal value)

with star quad: braid of tinned copper wires, coverage = 85% (nominal value)

Stranding 4 power cores (optionally with 1 resp. 2 control pairs, triplet, star quad) stranded

together with filler cords

Screen braid of tinned copper wires, coverage = 85% (nominal value)

Outer sheath TPU, Polyurethane-compound TMPU acc. to EN 50363-10-2

UL 758, CSA AWM C22.2 No.210 colour: Orange, similar RAL 2003

## **Electrical properties**

Nominal voltage **power cores** EN: U<sub>0</sub> / U: 600/1000V

control cores EN: U<sub>0</sub> / U: 600/1000V

Rated voltage **power cores** UL/CSA: 1000V

control cores UL/CSA: 1000V

Test voltage core / core: 4000 V AC

core / screen: 4000 V AC

bundle screen / overal screen: 500 V AC

Transfer impedance at 30 MHz max. 250 m $\Omega$ /m

# Mechanical and thermal properties

Min. bending radius flexing: up from 7.5 x outer diameter (up to 16 mm²)

up from 10 x outer diameter (from 25 mm<sup>2</sup>)

fixed installation: 4 x outer diameter

Bending cycles and power chain

operation parameters

See Selection Table A2-1 in the appendix of our online catalogue

For use in power chains: Please comply with assembly guideline Appendix T3

Temperature range flexing (EN): -40 °C up to +90 °C (max. conductor temp.)

flexing (UL/CSA): up to +80 °C (max. conductor temp.) fixed installation (EN): -50 °C up to +90 °C (max. conductor temp.) fixed installation (UL/CSA): up to +80 °C (max. conductor temp.)

Flammability flame retardant acc. to IEC 60332-1-2 resp. EN 60332-1-2

UL: Vertical flame test VW-1 acc. to UL 1581 § 1080 CSA: FT1 acc. to CSA C22.2 No. 2556, § 9.3

Halogen-free acc. to IEC 60754-1 resp. EN 60754-1

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UV-resistance acc. to EN 50618

EN 50620

EN ISO 4892-2-2013, method A (change of colour allowed)

Ozone resistance acc. to EN 50396 method B

Oil resistance acc. to EN 50363-10-2

MUD resistance acc. to IEC 60092-360, Annex C+D

Tests acc. to IEC 60811, EN 50395, EN 50396, UL 1581and CSA C22.2 No 210

General requirements These cables are conform to the EU-Directive 2014/35/EU (Low Voltage

Directive).

These cables (see www.lappkabel.com/cpr) are classified in accordance with the EU-Regulation no. 305/2011 (CPR).

Environmental information These cables meet the substance-specific requirements of the EU Directive

2011/65/EU (RoHS).

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